

www.tr-rs.com

WHO ARE WE?

Tubular Running & Rental Services, is a Company with more than 13 years of experience in the Oil & Gas industry.

The business vision, quality and technology innovation placed in our equipment, which are specialised in the rotational and conventional running services, make the company stand out internationally in these types of services.

Being present in countries such as The United States of America, Colombia, Ecuador, Peru, Bolivia, China and Hong Kong, with more than 30 customers in these countries, and more than 2.500 successful operations, probes the trust placed put in us to execute each one of our customers' projects.

Currently, we are getting into new markets such as Mexico and The United Arab Emirates, the last one with the purpose of providing our services in Middle East and North Africa.



ROTATIONAL EQUIPMENT



Internal Rotational Equipment (400 -500 - 750 Ton)



CEMENT SWIVEL



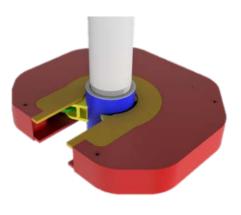
TORQUE SUB



External Rotational Equipment (350 Ton)



BREAK OUT MACHINE



C-PLATE BACKUP

ROTATIONAL EQUIPMENT



The rotational equipment, are tools used to run casing strings, likewise, to carry out CASING DRILLING. Whit this tools the pipes can be made-up joint per joint, it allows to reciprocate and rotate at the same time that the string is being circulated. These tools also allow the cementing process.



CONVENTIONAL EQUIPMENT

The conventional equipment are tools used to run casing and tubing strings, these tools are used to make-up or break-out pipes joint per joint.



HYDRAULIC POWER UNIT DIESEL



HYDRAULIC POWER TONG & INTEGRAL BACK UP 20" a 3 1/2"



FLUSH MOUNTED SPIDER 500 TON



TORQUE / TURN RECORDER CAT SYSTEM



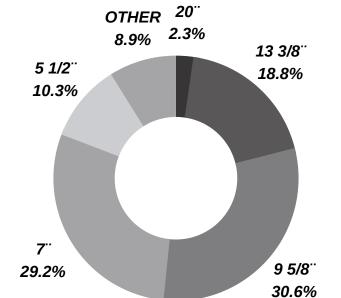
PNEUMATIC SPIDER BJ/ VARCO (350 -500 TON)



THE FACTS SPEAK FOR THEMSELVES

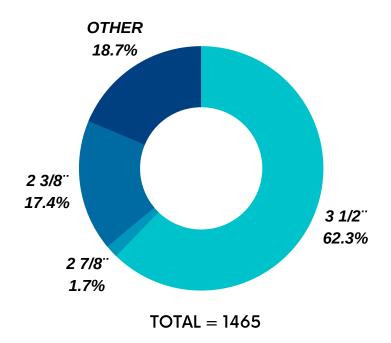
CASING OPERATIONS



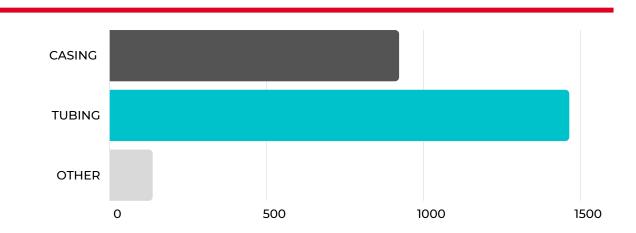


TOTAL = 922

TUBING OPERATIONS



SUMMARY



OTHER OPERATIONS

- 1.Cold Cutter
- 2. Wellhead Welding
- **3.**Cement Swivel

TOTAL = 2.523 OPERATIONS



OPERATIONAL RECORDS





CASING OPERATION 32" - 30"









	BOLIVIA CASING 32"	BOLIVIA CASING 32"	BOLIVIA CASING 30"	BOLIVIA CASING 30"
Customer	TOTAL E&P BOLIVIE	TOTAL E&P BOLIVIE	ARCHER	YPFB
Well	ICS-5	ÑCZ-X1	CAR-1005	SIP X1
Rig	DLS 134	ARCHER 127	ARCHER 153	SINOPEC 263
Pipe	XLC-S - X56 - 250.55#	XLC-S - X56 - 250.55#	XLF- X65 - 234.51#	TSH BLUE - X65 - 234.51#
Target	274 Ft	274 Ft	668 Ft	164 Ft

CASING OPERATION 20" - 18 5/8"





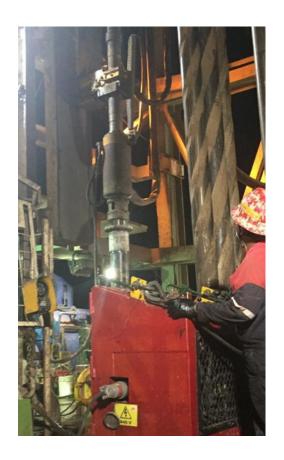


	COLOMBIA CSG 20"	COLOMBIA CSG 20"	BOLIVIA CSG 20"	BOLIVIA CSG 20"	BOLIVIA CSG 18 5/8"
Customer	HOCOL	GTEC	YPFB CHACO S.A	YPFB	YPFB CHACO S.A
Well	OBIWAN 1	PROSPERIDAD 1	CAR X1005	SIP - X1	AGC- X1
Rig	PW 160	PETREX 5857	DLS ARCHER 153	SINOPEC 263	SINOPEC 164
Pipe	TSH -ER-K55- P110-133 #	BTC -Bluedock -K55- N80- 133# -94 #	XLCF - X80 - 167#	TSH - P110 - 133 #	BTC - K55 - 87.5 #
Target	1.305 Ft	1.097 Ft	3.767 Ft	2.296 Ft	588 Ft

CASING OPERATION 13 3/8"







THE STATE OF THE PARTY OF THE P	COLOMBIA CSG 13 3/8"	COLOMBIA CSG 13 3/8"	BOLIVIA CSG 133/8"	BOLIVIA CSG 13 3/8"
Customer	ONGC	GTEC	YPFB CORPORACIÓN	ARCHER
Well	CALAO 1X	ACD 44	SIP - X1	CAR - X1005
Rig	PIONEER 51	PIONEER 301	SIP - X1	ARCHER 153
Pipe	BTC-K55-54.5 #	TXP-N80-54.5 #	TSHBLUE - P110 68# WEDGE 523- P110-72#	VAM - VM 125HC-68 #
Target	2.398 Ft	1.449 Ft	7.407 Ft	10.640 Ft

CASING OPERATION 9 5/8"





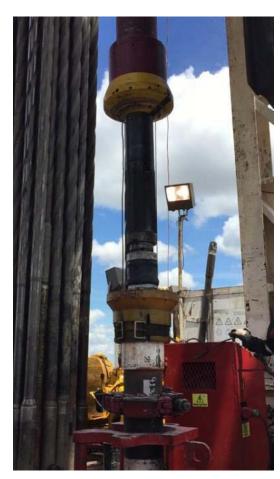


	COLOMBIA CSG 9 5/8"	PERÚ CSG 9 5/8"	BOLIVIA CSG 9 5/8"	BOLIVIA CSG 9 5/8"
Customer	GTEC	PETROTAL PERÚ SRL	YPFB CHACO	YPFB CHACO
Well	PROSPERIDAD 11	BN-95-2-2-4H	FLA - X2D	COL- X10D
Rig	PETREX 5857	PETREX 12	SINOPEC 164	YPFB -02
Pipe	TXP - P110 - 47#	TXP - L80 -47#	(ANJO/TSH BLUE) - Q125 - 53.5# (UPJ / VAN SLIJJ) - P110 - 53.5# (VAN 21 - P110 - 43.5#	(BTC / SEAL LOCK / UPJ) - P110 - 53.5# (VAN SLIJJ - P110 - 43.5#
Target	15.009 Ft	10.505 Ft	13.510 Ft	13.616 Ft

CASING OPERATION 7"







E TRANSPORT	COLOMBIA CSG 7"	COLOMBIA CSG 7"	COLOMBIA CSG 7"
Customer	GTEC	GTEC	GEOPARK
Well	ACD 23	ACD 33	JACANA 33
Rig	Rig PIONEER 301		TOP DRILLING 1503
Pipe	TXP - P110 - 29#	TXP - P110 - 29#	TXP-P110-29 #
Target	12.048 Ft	12.213 Ft	11.074Ft

CONVENTIONAL 7"CASING OPERATION

CHROME MASTER HIGHT TORQUE

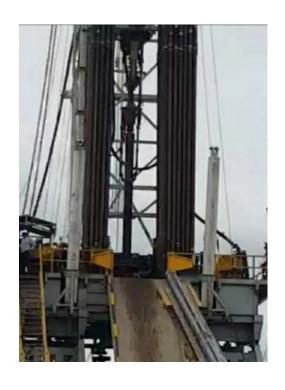






THE REPORT OF THE PARTY OF THE	BOLIVIA CSG 7"	BOLIVIA CSG 7"	COLOMBIA CSG 7"	
Customer	TOTAL E&P	TOTAL E&P	GTEC	
Well	ICS - 5	ICS - 5	PROSPERIDAD 1	
Rig	DLS-134	DLS-134	PETREX 5857	
Pipe	Pipe JFE BEAR - 13CR - P110 VAM TOP - 13% CR - P110		JFE BEAR- 13% CR - P110	
Target	14.052 FT	3.986 FT	2.191 FT	

ROTATIONAL 5 1/2" CASING OPERATION





STATE STATE	COLOMBIA CSG 5 1/2"	COLOMBIA CSG 5 1/2"	COLOMBIA CSG 5 1/2"	
Customer	OXY LLC	OXY LLC	OXY LLC	
Well	LA YUCA 294,	LA CIRA 3466,	LA CIRA 3098,	
Rig	ESTRELLA 12L5	INDEPENDENCE 50	TUSCANY 118	
Pipe	Pipe BTC-K55- 15 #		LTC - N80 - 15#	
Target	Target 8.232 Ft		5.253 Ft	

CONVENTIONAL DUAL STRING OPERATION







	BOLIVIA TUBING	BOLIVIA TUBING	BOLIVIA TUBING
Customer	YPFB CHACO SA	YPFB CHACO SA	YPFB CHACO SA
Well	LMS X12 ST	CAI-X100 1D WO	JNN- 8ST
Rig	AI -379	ASAI 379	YPFB 03
Pipe	3 /2"JFE BEAR - 13CR - 80	3 /2"JFE BEAR - 13CR - 80 3 /2"HSM-2 - 13CR - 85	2 3/8"JFE BEAR - 13CR - 85 BXP
Target	Target 10.854 Ft		3.658 Ft

OPERATIONS MOMENTS

Casing 18 5/8" Conventional



Casing 10 3/4" Conventional



TUBING 3 1/2" CHROME



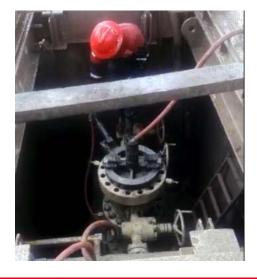
Casing 13 3/8"Conventional



Liner 7"



COLD CUTTER



Casing 11 3/4"Conventional



Cement Swivel

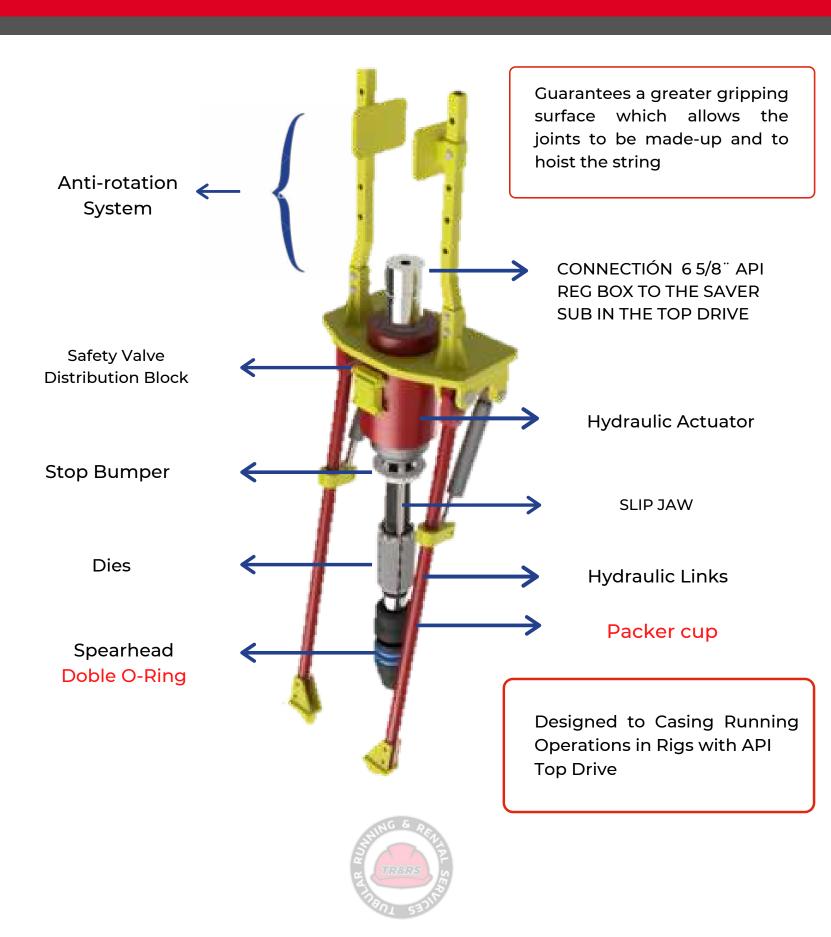


SUCKER ROD





HYDRAULIC CASING RUNNING TOOL (HCRT)



HYDRAULIC CASING RUNNING TOOL INTERNAL (HCRTinternal)

HCRT 400 TON

HCRT 500 TON & HCRT 750 TON



	TECHNICAL SPECIFICA	TIONS			
Max. Hoisting Capacity	400T API 8C	500T API 8C	750T API 8C		
Max. Push Down Capacity	30.000 lb	30.000 lb	40.000 lb		
Upper Connection	API 6 5/8" Reg Box	API 6 5/8" Reg Box			
Max. Circulating Pressure	5.000 psi	5.000 psi	5.000 psi		
Fluid Bore	2"	2"	2"		
Max. Flow Rate	800 gpm 800 gpm 800		800 gpm		
Max. Continous / Intermittent Speed	120 RPM / 200 RPM	120 RPM / 200 RPM	120 RPM / 200 RPM		
Casing size (mm / in)	178 - 340 / 7" - 13 3 /8"	245 - 508 / 9 5/8" - 20"	245 - 508 / 9 5/8" - 20"		
Anti-Rotation System	Adaptable for any grabber i	in a Top Drive. Lenght of 1	and 1,5 Feet		
Working Temperature	Between -20°C ~ 60°C				
Hydraulic Source	HCRT needs 2000 PSI hydraulic pressure provided by the HPUE				
Elevator Links	60 inches elevator links				



HYDRAULIC CASING RUNNING TOOL EXTERNAL (HCRTexternal)



TECHNICAL SPECIFICATIONS					
Max. Hoisting Capacity	350T API 8C				
Max. Push Down Capacity	30.000 lb				
Upper Connection	API 6 5/8" Reg STD Box				
Nom. Make-up Torque to Actuator	46.000 lb-ft				
Max. Circulating Pressure	5000 psi				
Fluid Bore	2"				
Max. Flow Rate	800 gpm				
Max. Continous / Intermittent Speed	120 RPM / 200 RPM				



HYDRAULIC CASING RUNNING TOOL INTERNAL (HCRT internal 400 TON)

Size	Grade	Zero String Weight (2000 psi Actuator Pressure)	Max. Tested Torque Limit with String Weight
7	L80	36.400 ft-lb	58.500 ft-lb

This tool can be set using slips jaw with interchangeable dies to run caising from 7" up to 13 3/8"

Our equipment is certified at high tension capacities, however, in operation the restriction is given depending on the characteristics of the Caising such as its weight and grade.

CASING HOISTING LIMITS (Tons)							
CA SING				GRA DE			
WEIGHT	H40	J55/K55	M65	L80/N80	C95/T95	P110	Q125
17	63	94	114	145	177	208	239
20	74	110	133	169	204	240	275
23	90	131	159	200	242	283	324
26	102	148	178	224	270	316	362
29	118	169	204	255	307	359	400
32	128	184	221	277	332	388	400
35	143	204	245	306	367	400	400
38	151	216	259	323	387	400	400
41	167	237	284	355	400	400	400
42,7	175	248	297	370	400	400	400
44	179	254	304	379	400	400	400





HYDRAULIC CASING RUNNING TOOL INTERNAL (HCRT internal 500 TON)

Size	Grade	Zero String Weight (2000 psi Actuator Pressure)	Max. Tested Torque Limit with String Weight
9 5/8"	L80	40.100 ft-lb	90.000 ft-lb

This tool can be set using slips jaw with interchangeable dies to run caising from 9 5/8" up to 20"

Our equipment is certified at high tension capacities, however, in operation the restriction is given depending on the characteristics of the Caising such as its weight and grade.

CASING HOISTING LIMITS (Tons)								
CASING	GRADE							
WEIGHT	H40	J55/K55	C75	L80/N80	C95/T95	P110	Q125	
32.3	100	138	188	200	238	276	313	
36	113	155	211	225	268	310	352	
40	126	174	237	253	300	348	395	
43.5	139	191	260	277	329	381	433	
47	151	208	283	302	359	416	472	
53.5	175	241	328	350	416	481	500	
57.4	190	261	356	379	450	500	500	
59.4	197	271	370	395	468	500	500	
64.9	219	301	410	438	500	500	500	
70.3	241	331	451	481	500	500	500	
75.6	263	361	493	500	500	500	500	





HYDRAULIC CASING RUNNING TOOL INTERNAL (HCRT internal 500 TON)

Size	Grade	Zero String Weight (2000 psi Actuator Pressure)	Max. Tested Torque Limit with String Weight
13 3/8	L80	45.000 ft-lb	10 Tons: 95.000 ft-lb

This tool can be set using slips jaw with interchangeable dies to run caising from 9 5/8" up to 20"

Our equipment is certified at high tension capacities, however, in operation the restriction is given depending on the characteristics of the Caising such as its weight and grade.

CASING HOISTING LIMITS (Tons)									
CASING		GRADE							
WEIGHT	H40	J55/K55	C75	L80/N80	C95/T95	P110	Q125		
32.3	100	138	188	200	238	276	313		
36	113	155	211	225	268	310	352		
40	126	174	237	253	300	348	395		
43.5	139	191	260	277	329	381	433		
47	151	208	283	302	359	416	472		
53.5	175	241	328	350	416	481	500		
57.4	190	261	356	379	450	500	500		
59.4	197	271	370	395	468	500	500		
64.9	219	301	410	438	500	500	500		
70.3	241	331	451	481	500	500	500		
75.6	263	361	493	500	500	500	500		





Size	Grade	Zero String Weight (2000 psi Actuator Pressure)	Max. Tested Torque Limit with String Weight
5 1/2"	P110	23.000 ft-lb	-

Our equipment is certified at high tension capacities, however, in operation the restriction is given depending on the characteristics of the Caising such as its weight and grade.

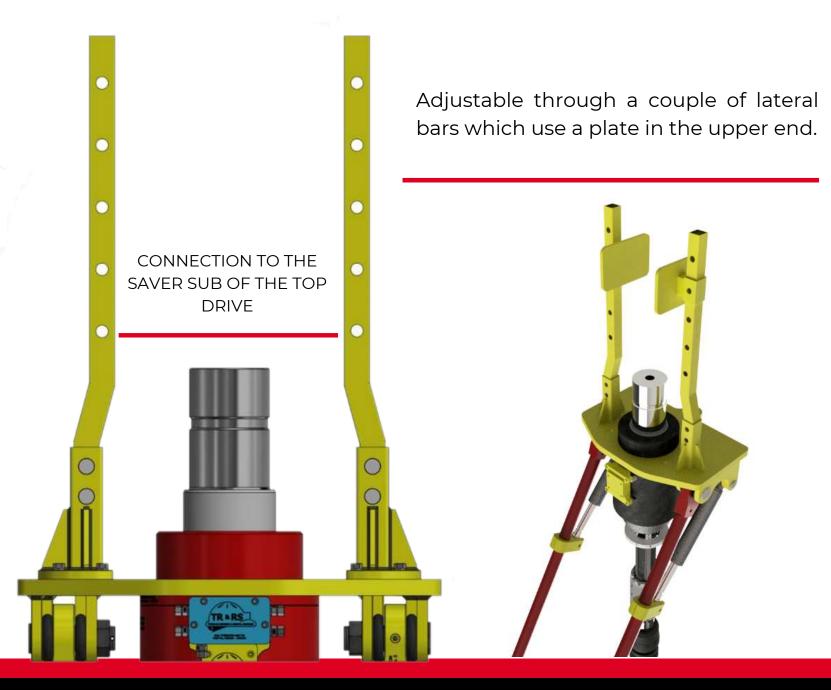
CASING HOISTING LIMITS (Tons)								
CASING		GRADE						
WEIGHT	H40	J55/K55	M65	L80/N80	C95/T95	P110	Q125	
15.5	68	94	128	137	162	188	214	
17	75	103	141	150	178	206	234	
20	88	121	165	176	210	243	276	
23	101	140	190	203	241	279	317	
26.8	118	163	222	236	281	325	350	
29.7	131	180	246	262	311	350	350	
35.3	156	214	292	311	350	350	350	





ANTI-ROTATION SYSTEM OF THE HCRT EQUIPMENT

- This system is attached to the grabber of the Top Drive. It keeps the HCRT body steady while the mandrel is rotating.
- This system is adjustable to any dimension of an API Top Drive.
- lt is easy to installed and removed.



SPEARHEAD HCRT

1. PACKER CUP: The seal provided by the PACKER CUP is important when the system has pressure, and it has to be 100% guarantee when the circulation starts and the seal has to be kept, avoiding drilling mud or cement leaks throughout the operation. The use of a system with double packer cup reduces time and avoid the disassembly of the stabbing guide to change a broken Packer Cup.

2. DOBLE O-RING: The installed doble O-Ring align the rotational tool when stabbing the joint, protecting the packer cup. (8.5/8" - 20")



HCRT ADVANTAGES

- It does not need the use of the aligning arm (StabMaster system)
- It does no need mechanic or pneumatic elevator
- It does not need a stabber on the derrick



No need of Hydraulic Power tongs (HPT)



Eficcient performance in Rig Up & Rig down Time







It allows to hoist the aligned joints to hold the torque with the C Plate Backup.

It allows to make-up joints, circulate, reciprocate, and cementing, reducing time and associated costs.

Slips interchangable, able to run different casing sizes with the same tool.

CASING RUNNING TOOL (CRT)

It is an internal and external grip mechanical equipment, it works through the application of weight and rotation, through this tool the casing string can be made-up and break-out being able to reciprocate and circulate.

The control of the tool depends on the communication between the specialist operator and the driller who's the one with the control to operate the equipment.

CRTi (320 TON)

Base Tool Charac	Hensucs.		CRTi3-7.0	
CRTi Rated Load	Hoist	ton (tonne)	320 (290)	
Capacity	Torque	ft.lbs.(N.m)	50,000 (67,700)	
Set-Down Load Capacity		ton (tonne)	100 (90)	
Typical Circulation Pressu	re Limit³	psi (MPa)	5,000 (34.4)	
Maximum Pressure End	Load	ton (tonne)	250 (226)	
Base Tool Length		in. (mm)	53.2 (1,355)4	
Base Tool Weight ⁶		lbs (kg)	649 (295)	
Diametrical Stroke		in. (mm)	0.61 (15.5)	
Through Hole		in. (mm)	1.5 (38.1)	
Maximum Flow Rate ⁷		gpm (m³/min)	660 (2.50)	
Maximum Rotational Spe	ed ⁸	RPM	Unlimited	
Tool Joint			NC50 or 6-1/4 REG	
Turns to Stroke Out®			1.48 / 0.72	



CRTi INTEGRAL SLIPS



CASING RUNNING TOOL (CRT)

CRTI EXTENDED REACH DIES

CRTi (420 TON)

Base Tool Charac	teristics		CRTi4-7.0	
CRTi Rated Load	Hoist	ton (tonne)	420 (381)	
Capacity	Torque	ft.lbs (N.m)	50,000 (67,700)	
Combined Load Large	Hoist	ton (tonne)	300 (272)	
Hoist	Torque	ft.lbs (N.m)	30,000 (40,600)	
Combined Load High	Hoist	ton (tonne)	200 (181)	
Torque	Torque	ft.lbs (N.m)	50,000 (67,700)	
Set-Down Load Capacity ²		ton (tonne)	110 (99)	
Typical Circulation Pressure Limit ³		psi (MPa)	5,000 (34.4)	
Maximum Pressure End Load		ton (tonne)	250 (226)	
Base Tool Length		in (mm)	59.0 (1,500)4	
Base Tool Weight ⁶		lbs (kg)	892 (405)	
Diametrical Stroke	5	in (mm)	0.61 (15.5)	
Through Hole		in (mm)	1.5 (38)	
Maximum Flow Rate ⁷		gpm (m³/min)	660 (2.50)	
Tool Joint			6.63 REG	
Turns to Stroke Out®			1.1 / 0.72	





HYDRAULIC POWER UNIT ELECTRIC (HPUE)





DATA SHEET					
ITEM	SPECIFICATION				
Dimensions (m) (L,W,H)	0,787 / 1,143 / 1,2954				
Weight (Kg)	650				
MAX. Hydraulic Pressure (PSI)	3.000				
Max. Pneumatic Pressure (PSI)	150				
Type of pump	Gear Pump				
Pump Flow Rate (L/min)	40.92				
Engine Type	Electric Three-Phase				
Voltage (V)	440				
RPM	1.800				
Current consumption at 440V (A)	19,7				
Hydraulic Tank Capacity (L)	170,34				
Electric Plug	Apleton ADR 6034BC				
Electric Starter	Direct A 440V in explosion-proof box				
Electric Starter	NEMA 7				
Connection engine - pump	Flexible Torsion Coupling				



COMPONENTS (HPUE)

- 1. BACKUP PNEUMATIC CONTROL
- 2. SPIDER PNEUMATIC CONTROL
- 3. SAFETY INTERLOCK
- 4. HCRT LEVER
- 5. C-PLATE BACKUP LEVER
- 6. LINKS TILT LEVER

- 7. HYDRAULIC PRESSURE GAUGE (HPUE)
- 8. HYDRAULIC PRESSURE GAUGE (CDS)
- 9. HYDRAULIC PRESSURE GAUGE (CPBU)
- 10. AIR PRESSURE GAUGE
-]] SAFETY PUSH BUTTON
- 12 PNEUMATIC BY PASS





SAFETY DIAGRAM

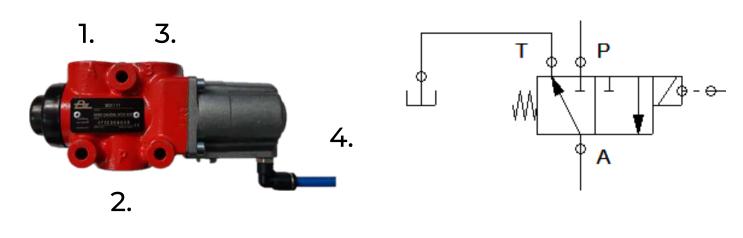
SAFETY INTERLOCK

Manual device that locks either the pneumatic spider or the rotational tool, avoiding the risk of working both tools at the same time.



HYDROPNEUMATIC VALVE LOCK

This is a valve located inside the HPUE, it allows the flow of air towards the safety push button only when the spider valve is closed, the authomatic lock is given by the safety push button which retains the air while not being pushed.



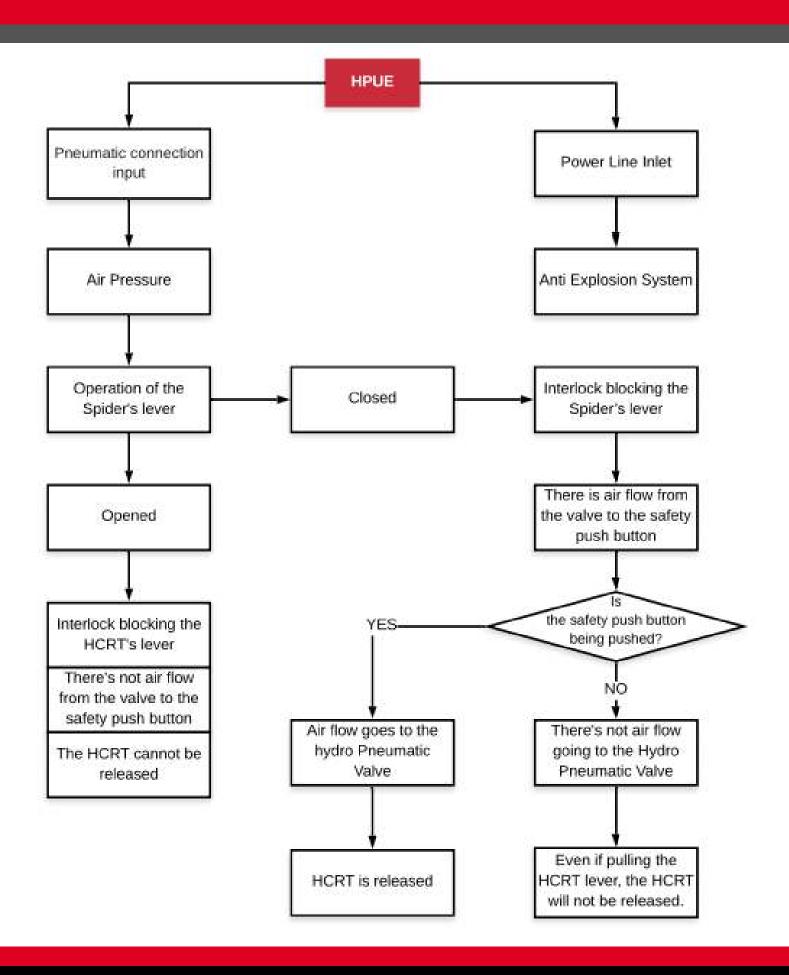
- 1 Tank Line
- 2. Hydraulic Pressure line
- 3. HCRT Line
- 4. Air Line



Anti explosion.



SAFETY DIAGRAM



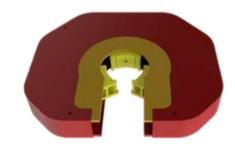
HYDRAULIC POWER UNIT ELECTRIC (HPUE)

The 3 Built-in security systems allows the operator to use all accesories simultaneously without risking the casing falling into the hole.

Opening and Close of the Spider (Supports the Casing string weight)



Grab the Casing (HOLD THE TORQUE)



FLOATING EQUIPMENT AND X-OVER MAKE-UP (ON FIELD)



Requires only one Operator





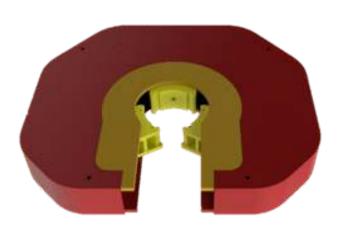
GRAB THE CASING



C-PLATE BACKUP

This is a hydraulic tool that uses three jaws (one Central and two auxiliars) which fit to the outside diameter of the joint or the floating equipment. This allows the make-up and break-out of joints without additional maneuvers.

TECHNICAL SPECIFICATIONS									
	C PLATE BACK UP 2.0	C PLATE BACK UP 3.0	C PLATE BACK UP 4.0	C PLATE BACK UP 5.0					
LOAD CAPACITY (TON)	350	350	500	350					
HYDRAULIC PRESSURE (PSI)	2000	2000	2.000	2000					
Max. TORQUE AT 2000 PSI (lb-ft)	35000	35000	50.000	50.000					
DIMENSIONS (INCHES) (L,W,H)	49,61" - 42,32" - 11,42	41,73" - 35,82" - 10,4"	41,73" - 35,82" - 10,4"	62,6" - 49,4" 13,78"					
WEIGHT (KG)	500	600	900	900					
OPERATION RANGE (INCHES)	5" - 10 3/4"	7" - 14 1/2"	5 1/2" - 14 1/2"	7" - 20"					







JAWS

GUIDE



ADVANTAGES C-PLATE BACKUP



- Decrease the amount of personnel over the danger line
- It frees space on the rotary table bringing safer work conditions
- Decrease the make-up and break-out times between joints

Easy installation and set up in any rotary table



Avoids pipe collapse and damages in the floating equipment.

This tool replaces the heavy, and dangerous manual tongs, which are the cause of lots of accidents, back injuries, entrapments, and even deaths.

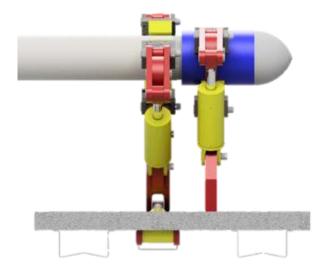




BREAK OUT

This tool is highly useful to joint parts on field before being lifted, and put in place on the platform. This is an easy, fast, and efficient way.

TECHNICAL SPECIFICATIONS		
Range	5 1/2" - 7" - 9 5/8" - 10 3/4" - 11 3/4" - 13 3/8" - 14 1/2"	
Hydraulic Power Supply (psi)	2.500	
Maximun Torque at 2 500 psi (lb - ft)	65.000	
Dimensions (m) (L,W,H)	1.5748 x 1.524 x 1.4732	
Weight (Kg)	605	



- ▶ BHA make-up and break-out
- ▶ Coupling Installation
- Make-up and break-out of Crossovers.
- ▶ Floating Equipment Installation

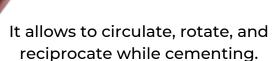


CEMENT SWIVEL

This is a compact tool that can be used throughout the whole operation.

Easy Installation

The cementing line is connected through the valve WECO 1502



DATA SHEET			
Naminal Load Canacity	Load (Ton)	660	
Nominal Load Capacity	Torque (lb * ft)	85.000	
Combined Load Capacity at	Load (Ton)	575	
High Tension	Torque (lb * ft)	40.000	
Combined Lood at High Towns	Load (Ton)	475	
Combined Load at High Torque	Torque (lb * ft)	70.000	
Maximum Pressure (psi)	10.000		
Length (m)	1.33		
Outside Diameter (m)	0.4064		
Through hole (m)	0.0508		
Connection Tool joint	6 5/8" Regular Pin x Box		
Cementing Connection	WECO 1502 - 2"		
Max. Constant / intermittent	40 RPM		
Circulation Capacity (GPM)	800		





TORQUE SUB

This wireless system monitor and record the torque applied to every casing joint, which is shown through a graph made from a computarized analysis system.

It is recommended to keep a maximum of 4 RPM when applying the final torque to the joints.

Long life battery.



WeCATT SPECIFICATIONS			
Size	4 1/2" API NC 50	6 5/8" API REG	
Thread Orientation	Pin up / Box Down or Box Up / Pin Down		
Torque	35K ft-lb	50K ft-lb	
Hook Load	350 T	500 T	
Torque/Tension			
Accuracy	±1% Full Scale		
Turns Resolution	1,000 Samples per Revolution		
Temperature Range	20° to 70°C		
Battery Life	30 Days Continuous		
Wireless Transmission	ZIGBEE Protocol 2.4 GHz Line of Sight up to 250		
Enclosure Rating	4X and IP66		
Hazardous Area Classification	Class I Division 1, Class I Zone 1, Group IIB, T4		
Certifications	CSA/UL/ATEX/IECEx		
Design	Designed to API 8C		
Weight	Approximately 350 lbs		
Length	Standard shoulder to shoulder 21.62" (18.63" is the minimum shoulder to shoulder length if there is zero re-cut allowance)		



CAT SYSTEM

This system monitors and records the torque applied to every joint through specific sensors used together with the HPT; the data collected is shown in a graph made through a computarized analysis system.



TECHNICAL SPECIFICATIONS		
TORQUE CAPACITY	0 - 44,000 Ft-Lb	
Working	From -14 °C to 60 °C	
Temperature Range	110111-14 C t0 00 C	
Atmosphere	CLASS I, II y III Division 1	
Cell Sensitivity	2,0 +/- 0,2% mV/V	
Response Time	35 ms	
Pressure Capacity E.V	3,600 PSI	
Dimensions Aprox.	18"x14"x7"	





TECHNICAL SPECIFICATIONS		
LANGUAGE	SPANISH / ENGLISH	
Graph Available	Turns / Torque Time / Torque	
Compatible	API, Premium Lateral	
Connection Types	seal	
Operating System	Windows XP, 7, 8 & 10	
Memory	4 GB RAM	
Recommended Disk Space Available	2 GB	
Microprocessor	1,4 GHz or Faster	



CHROME MASTER

This accessory is positioned to the Hydraulic Power Tong to ensure the torque. It is based on a closed hydro pneumatic system which enclosed the pipe using even pressure through the jaws.

It is specially used in pipes with chrome surface coating, using the grit face or non-marking inserts.



	PARTS
1	ROTARY INSERT
2	ROTARY GUIDE
3	LIFTING EYE
4	HANDLES
5	GATE
6	MANOMETER 0-15.000 PSI
7	VALVE ON/OFF
8	FLOW REGULATING VALVE
9	JAW
10	GRITFACE INSERT
11	HYDRAULIC CILINDERS



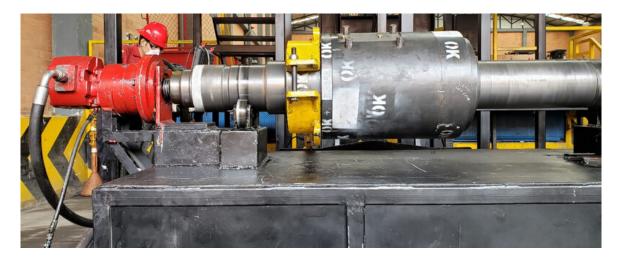
TECHNICAL SPECIFICATIONS		
MAX. MAKE UP TORK	35.000 Lb Ft	
MAX SPEED IN LOW	5 RPM	
MAX SYSTEM PRESSURE	10.000 PSI	
MAX PUSH DOWN CAPACITY	2.500 PSI	
POWER TONG 35K	TRRS 7 5/8"	
SIZE TUBING AND CASING IN CHROME MATERIAL	2 3/8" TO 7 5/8"	
WEIGHTS	250 KG	
SYSTEM PRESSURE	0 TO 10.000 PSI (CHROME MASTER)	
ACTUATORS	0 TO 2500 PSI (POWER TONG)	



DYNAMIC TEST ROTATIONAL EQUIPMENT (HCRT & CEMENT SWIVEL)

The HCRT undertakes a dynamic test (rotational) which is carried out at 120 RPM for a period of time of 60 minutes, in this way the succes of the assembly done is checked. For the cement swivel the test must be done at a constant speed of 40 RPM.

The test is recorded and monitored through the CAT SYSTEM which makes a graph torque vs time in which the maximum torque between the actuator and the body are registered. This system provides a report (PDF file) which can be shown as evidence.









DYNAMIC TEST REPORT

REPORTE DE OPERACIONES

CAT SYSTEM V 1.0

PARÁMETROS DE LA OPERACIÓN

Operadora: PRUEBA CDS S/N 1239Company man:

RIG: Técnico 1: ANDRES FELIPE POVEDA

Pozo: Técnico 2: ANDRES CAMILO BAEZ

Locación:

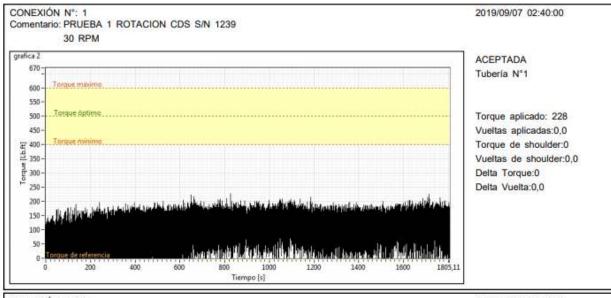
PARÁMETROS DE TORQUE

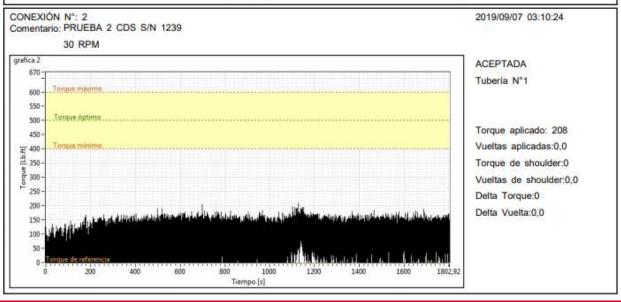
Torque 1

Torque máximo: 600 Lb.ft Torque mínimo: 400 Lb.ft

Torque óptimo: 500 Lb.ft Torque referencia: 0 Lb.ft







HOISTING TEST (HYDRAULIC PRESS 600 TON)

TR&RS has a testing bench where we can guarantee a maximum hoist capacity of 600 Tons.

The maximum tension force applied in the test is registered in a Barton Chart recorder, where the value of the tension load applied can be observed for about 15 minutes.



The hoisting test is carried out using the HPUE which provides the hydraulic power supply to both the hydraulic cylinders of the testing bench, and the HCRT.









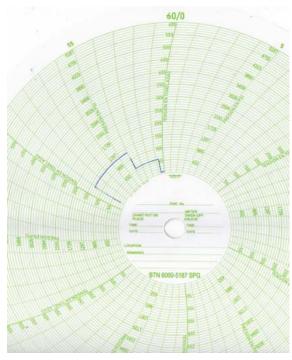
HOISTING AND HYDROSTATIC PRESSURE TEST (HCRT & CEMENT SWIVEL)

The Barton chart is used to record the performance of both the Hoisting and the Hydrostatic Pressure test. This chart guarantees that the equipment is working properly and that it is reliable.











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